

Post Processor Request Form

Due to the complexity and wide variety of machines and controls we ask that you complete the relevant areas of the following forms when requesting a post processor for a given machine. Completion of the relevant forms will allow us to keep the turn around time of your request to a minimum. Often times, post assistance is delayed due to a lack of information and/or specifications needed to complete the process. Other times we are overwhelmed with extraneous data which takes large amounts of time to sort through only to find that the information really needed was not supplied.

To help us provide the best service possible, please complete only those pages that pertain to your given machine type. **Each post request should include complete "G-code" and "M-code" lists and canned cycle information (if applicable). Sample NC code files with examples of start of file, tool changes, coolant on/off, cutter compensation, arcs and canned cycles are also required.** We will contact you if more information is required to process your request.

Adobe Standard/Pro users - Email completed document to info@multiaxis.com

Adobe Reader users - Print and fax completed document:
Attention: Post Department
Fax Number: (253) 333-0127

Company Information:

Sim Number (if end user): _____ **Mastercam Version:** _____

Company Name: _____

Contact Name: _____ **Title:** _____

Address: _____

Phone: ___ - ___ - ___ **Fax:** ___ - ___ - ___

Email: _____

Website (optional): _____

Router Post Specific

Machine Make/Model: _____

Machine Control Make/Model (i.e. Xilog Plus): _____

Age of Machine: _____ **Current Programming System:** _____

Machine Tool Reseller: _____

Contact Name: _____ **Title:** _____

Address: _____

Phone: ___ - ___ - ___ **Fax:** ___ - ___ - ___

Email: _____

Is an experienced programmer for this machine available for questions? + Yes + No

Are programming manuals available for this machine/control? + Yes + No

Are copies of proven programs available for features required? + Yes + No

Machine type: + Horizontal + Vertical **Number of axis:** + 2 + 3 + 4 + 5

4th axis (rotary head) **information:** + Full Rotary + Indexer None **Axis of rotation** (if applicable): + X + Y + Z

5 Axis machines: Complete 5 Axis Specific Page

Tables: + Single + Dual Multiple **Fixed saw head:** + Yes + No

Main Heads: + Single + Dual + Multiple **If multiple, number of heads:** ___ **Spacing:** + Fixed + Adjustable

“Piggy back” heads: + Yes + No **If yes, number of “piggy back” heads:** ___

Vertical drill banks: + Yes + No **If yes, number of spindles:** ___

Horizontal drill blocks: + Yes + No **If yes, number of spindles:** ___

Horizontal routing blocks: + Yes + No **If yes, number of spindles:** ___

Aggregate Tooling: + Yes + No **If Yes, Which Types?** (Check all that apply)

Fixed right angle (No Tilt): + 1 Way + 1 Way - adjustable angle

+ 2 Way + 4 Way + Saw head

Programmable C-axis: + Fixed right angle + Adjustable tilt

+ Saw head (no tilt) + Saw head (adjustable tilt)

What is the axis layout of the machine?

Please provide a diagram of the machine with clear labeling of each axis and its limits...

Please provide head layout information (dual or multi-head) and drill bank/block layout(s) (if applicable)...

Additional Notes

Please include any additional notes you feel we may need to process your request here: