

## Post Processor Request Form

Due to the complexity and wide variety of machines and controls we ask that you complete the relevant areas of the following forms when requesting a post processor for a given machine. Completion of the relevant forms will allow us to keep the turn around time of your request to a minimum. Often times, post assistance is delayed due to a lack of information and/or specifications needed to complete the process. Other times we are overwhelmed with extraneous data which takes large amounts of time to sort through only to find that the information really needed was not supplied.

To help us provide the best service possible, please complete only those pages that pertain to your given machine type. **Each post request should include complete "G-code" and "M-code" lists and canned cycle information (if applicable). Sample NC code files with examples of start of file, tool changes, coolant on/off, cutter compensation, arcs and canned cycles are also required.** We will contact you if more information is required to process your request.

**Adobe Standard/Pro users** - Email completed document to [info@multiaxis.com](mailto:info@multiaxis.com)

**Adobe Reader users** - Print and fax completed document:  
Attention: Post Department  
Fax Number: (253) 333-0127

### Company Information:

**Sim Number** (if end user): \_\_\_\_\_ **Mastercam Version:** \_\_\_\_\_

**Company Name:** \_\_\_\_\_

**Contact Name:** \_\_\_\_\_ **Title:** \_\_\_\_\_

**Address:** \_\_\_\_\_

**Phone:** \_\_\_ - \_\_\_ - \_\_\_ **Fax:** \_\_\_ - \_\_\_ - \_\_\_

**Email:** \_\_\_\_\_

**Website** (optional): \_\_\_\_\_

## Lathe Post Specific

Machine Make/Model: \_\_\_\_\_

Machine Control Make/Model (i.e. Fanuc 18t): \_\_\_\_\_

Age of Machine: \_\_\_\_\_ Current Programming System: \_\_\_\_\_

Machine Tool Reseller: \_\_\_\_\_

Contact Name: \_\_\_\_\_ Title: \_\_\_\_\_

Address: \_\_\_\_\_

Phone: \_\_\_ - \_\_\_ - \_\_\_ Fax: \_\_\_ - \_\_\_ - \_\_\_

Email: \_\_\_\_\_

Is an experienced programmer for this machine available for questions? + Yes + No

Are programming manuals available for this machine/control? + Yes + No

Are copies of proven programs available for features required? + Yes + No

Machine type: + Horizontal + Vertical Spindle types: + Single + 1 Sub + Multiple Sub

Multi-axis: + C-Axis + Y-Axis + B-Axis (check all that apply)

Number of turrets: \_\_\_\_ Turret Orientation: + Top + Bottom Both (multiple turrets)

Programmed tailstock? + Yes + No Parts catcher? + Yes + No

Loader system? + Yes + No Bar feed? + Yes + No

What is the axis layout of the machine?

Please provide a diagram of the machine with clear labeling of each axis and its limits...

## **Additional Notes**

Please include any additional notes you feel we may need to process your request here: